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Technical data sheet and processing instructions of Ampacoll® Airmax

Ampacoll® Airmax, spray primer

Product description:

Primer for Ampacoll adhesive strips on porous surfaces, such as masonry, plaster, concrete, bare wood, soft wood fibre board, etc. Suitable for use in difficult conditions (cold, damp)

Tecnical details:

Base		Synthetic rubber
System		Contains solvent
Drying time on		
a dry background at	+20°C	approx. 10 min.
	+5°C	approx. 20 min.
	0°C	approx. 30 min.
	-5°C	approx. 40 min.
Storage time and conditions		Min. shelf-life if stored unopened at +5 °C to +25 °C (frost-free) until: see base of can. Keep out of direct sunlight.
Productiveness		30-70 lm (linear meter) at 60mm width, depending on surface
Processing temperature		Surroundings and surface: -5 °C to +35 °C
Temperature resistance		-20 °C to +80 °C

Product benefits

- Sprayable; faster than with a brush
- Slight hardening of the surface
- Short drying time
- Permanently tacky
- Makes overhead and vertical work easier.

Processing instructions

Surfaces/materials to be bonded

Ampacoll® Airmax spray primer is an etching primer for Ampacoll® adhesive strips on porous or rough surfaces, such as masonry, plaster, concrete, bare wood, soft wood fibre board, etc.

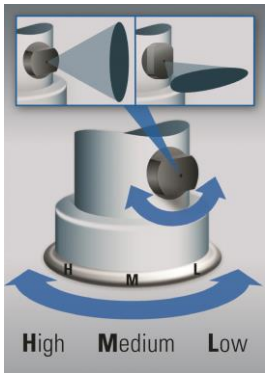
Preparation

Surfaces, connections and materials to be bonded must be clean, dry and free of dust, ice and grease. Remove any concrete and cement residue.

Application

Shake can before use. Protect plastics and sensitive surfaces by covering them before spraying. Evenly apply a strip of primer which is as wide as the adhesive tape to the surface. Spray absorbent surfaces slowly and intensively (in a single process). Protect sprayed surfaces from dust and moisture, etc.
Allow the primer to dry. Depending on the temperature and surface, this usually takes between 10 and 40 minutes. The primer may take longer to completely dry in damp conditions or at low temperatures (see technical data). The primer remains tacky. The primer is completely dry when fingerprints can no longer be seen or are barely visible.

Perform overhead applications first with a fresh can.



The spray head is doubly rotatable. By turning the small black nozzle the spray cone can be precisely controlled. By turning the whole spray head to the positions Low, Medium, High, the spray quantity can be regulated.

Cleaning
Splashes must be removed immediately. If work is interrupted, clean the spray head with a cloth. Regularly clean the spray head with a cloth to prevent blockages. To do so, spray a tiny amount of primer onto a cloth and then wipe this over the spray head.

Note
Ampacoll Airmax spray primer is not compatible with paint. Paints, varnishes and plastics may dissolve. Test whether the primer is compatible with adjacent materials.

Safety instructions
Please also read the safety datasheet.